# DC INVERTER MULTI VRF SYSTEM TECHNICAL SALES GUIDE

(GC201804)

TECHNICAL SALES GUIDE-60Hz CAPACITY RANGE:24~60kBtu/h SUPER HIGH AMBIENT OPERATION TO 118 °F

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# Sales Guide Guide

## 1

### **OUTLINE OF MULTI VRF**



### 1.1 Product List

	GMV-24WL/C-T(U)
	GMV-28WL/C-T(U)
Model	GMV-36WL/A-T(U)、GMV-36WL/C-T(U)
	GMV-48WL/A-T(U)、GMV-48WL/C-T(U)
	GMV-60WL/A-T(U)、GMV-60WL/C-T(U)



### 1.2 Product Features

### 1.2.1 General introduction

GMV5 mini DC Inverter Multi VRF System is the new generation of DC inverter multi VRF system that Gree developed independently. It is a single refrigeration system that made up of one air cooled outdoor unit connected with several direct evaporative indoor units of identical or different series or capacity. It provides processed air directly to an area or several areas, which is mainly applicable for household or light commercial facilities. This product is endowed with the features of high efficiency, high anti-interference ability, long connection pipe, wide operation range, good acoustic, intelligent capacity adjustment, all-around protection.

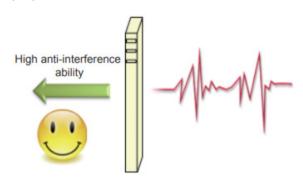
### (1) Super high energy efficiency

The system adopts all DC motor, which greatly improves efficiency. The energy efficiency for Gree all DC unit is increased greatly. SEER is up to 16; HSPF of GMV-24WL/C-T(U). GMV-28WL/C-T(U). GMV-36WL/A-T(U) and GMV-48WL/A-T(U) is up to 9; HSPF of GMV-60WL/A-T(U) is up to 8.2.

For the upgraded efficiency DC Inverter Multi VRF System, SEER is up to  $19.5\sim22$ ; HSPF of GMV-36WL/C-T(U) and GMV-60WL/C-T(U) is up to  $10.5\sim11$ ; HSPF of GMV-48WL/C-T(U) is up to  $10.6\sim10.8$ .

### (2) Latest CAN Bus Communication

The latest communication way-CAN bus communication is adopted, which greatly improves antiinterference ability, precisely controls the indoor units and improves the reliability of system. Meanwhile, specialized shielded wire is not longer needed, while conventional communication wire can be used to increase the flexibility of project installation.



High anti-interference ability

### (3) Long Connection Pipe and Big Height Difference

The max length of connection reaches 300m(984ft)(total length). The connection pipe between indoor unit and outdoor unit can be as long as 120m(394ft). Project installation condition is wider while the limitation of installation distance is smaller. Branching joint and branching manifold can also be used. The max allowable height difference between indoor unit and outdoor unit is 50m(164ft) and that between indoor unit and indoor unit is 15m(49ft).

### (4) Wide Operation Range

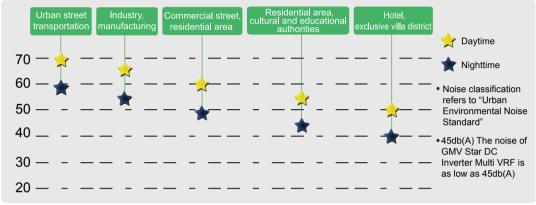
The system can operate constantly and reliably in a wide temperature range(cooling:  $-5\sim48^{\circ}C$  (23 $\sim118^{\circ}F$ ), heating:  $-20\sim27^{\circ}C$  ( $-4\sim81^{\circ}F$ ), which is not affected by atrocious environment.





### (5) Good Acoustic

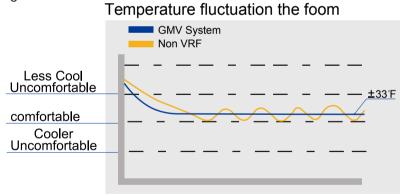
A series of optimized measures are taken to solve the problem of indoor unit's throttling sound, indoor unit's oil return noise, gas bypass noise during start-up, which improves the comfort of system.



### (6) PID Intelligent Capacity Adjustment

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The system applies the original technology of PID intelligent capacity adjustment, which quickly and precisely controls indoor ambient temperature according to set temperature, with small temperature fluctuation and great comfort.



#### (7) Intelligent Control

- 1) Advanced DC inverter technology
- ① High-efficient magnetic reluctance inverter compressor: High-efficient magnetic reluctance compressor is adopted to take advantage of the magnetic reluctance torque of compressor. Under the same output capacity, the efficiency can be improved by 5%.
- ② Advanced torque control technology: minimum current and maximum torque control technology adopts the most optimized control principle to realize maximum torque output with minimum current and reduce loss of motor winding and intelligent power module for higher energy efficiency.
- ③ Closed-loop start-up technology of compressor: Self-innovative closed-loop start-up control is applied to enable output torque follow with load torque, whose start-up current is small and start-up is more reliable.
- ④ High-efficient numerical PFC control: High-efficient PFC control technology is applied to improve efficiency by approx. 1% compared with traditional PFC; for an air condition with rated power of 5KW, 50W can be saved per hour and 1.2kWh electricity can be saved per day.
- © 180° sine wave DC variable speed technology: 180° current output waveform is smooth sine

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wave with small harmonic wave content, small torque pulsation, wide adjustable range and stable operation of motor, which can satisfy the temperature requirement in various occasion, save electricity areatly and ensure user's comfort in maximum.

- 2) Beautiful humanized controller design
- ① 24h timer on or timer off can be preset (countdown timer and clock timer);Detect ambient emperature precisely; 7 kinds of fan speed can be set;
- 2 Auto, cool, dry, fan or heat mode can be set;
- Master wired controller and sub-master wired controller can be set; several indoor units can be controlled simultaneously;
- Various functions can be set: sleep, ventilation, quiet (auto quiet), light, absence, energy-saving, clean, e-heater, x-fan, memory, etc.
- 3) High anti-interference ability The latest communication way-CAN bus communication(non-polar communication) is adopted, which greatly improves anti-interference ability. Specialized shielded wire is not longer needed for communication wire between units, while conventional communication wire can be used to increase the flexibility of project installation.
- 4) Intelligent temperature control technology and intelligent defrosting mode are adopted The system is with strong quick cooling/heating function, which can increase indoor temperature rapidly to set temperature and perform defrosting according to frosting situation.
- (8) Wide Control Application Independent remote control, wired control, zone control, centralized control, long-distance monitoring and weekly timer control of indoor units are available.

## 2 SUMMARY OF SYSTEM EQUIPMENTS



### 2.1 Outdoor Unit

Model	Code		oling acity		ating acity	Power	Ref.	Appearance
		kW	Btu/ h	kW	Btu/ h	Supply		
GMV-24WL/C-T(U)	CN850W0740	7	24000	8.2	28000			
GMV-28WL/C-T(U)	CN850W0750	8.2	28000	8.8	30000			
GMV-36WL/A-T(U) GMV-36WL/C-T(U)	CN850W0230 CN850W1070	11	37500	12.3	42000	208V /230V 60Hz	R410A	
GMV-48WL/A-T(U) GMV-48WL/C-T(U)	CN850W0220 CN850W1080	14.1	48000	15.8	54000			
GMV-60WL/A-T(U) GMV-60WL/C-T(U)	CN850W0270 CN850W1090	17.6	60000	19.3	66000			

### 2.1.1 Nomenclature

GMV	0	-	0	0	0	W	0	/	0		
										9	

No.	Description	Options
1	Product code	GMV-Gree Multi VRF Units
2	Suitable climate	Blank-T1 condition; T2-low temperature climate; T3-high temperature climate
3	Unit type	DC Inverter (omit)
4	Function code	Q—Heat Recovery; S—Water Heater; W—Water-cooled Unit; X—Fresh Air Unit Leave blank if above functions are unavailable.
5	Code of cooling capacity	Nominal capacity/1000(Btu/h)
6	Unit structure	M—Modular (top discharge); L—Non-modular (side discharge); blank—Non-modular (top discharge)
7	Refrigerant	R410A (omit)

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No.	No. Description Options						
8	Design No.	Named in order of A, B, C, or combined with 1, 2, 3					
9	Power supply	24000~61000Btu/h, 1 phase—omit; 3 phase—S					

### 2.1.2 Rated Conditions

		Indoor side i	nlet air status		Outdoor side inlet air status			
	Dry bulb to	emperature	Wet bulb to	emperature	Dry bulb te	emperature	Wet bulb temperaturea	
	$\mathbb{C}$	°F	$^{\circ}$ C	°F	$^{\circ}\!\mathbb{C}$	°F	$^{\circ}$ C	°F
Cooling	26.7	80.0	19.4	67.0	35.0	95.0	23.9	75.0
Heating	21.1	70.0	15.6	60.0	8.3	47	6.1	43

### 2.1.3 Branching joints

	Drantining Jenne										
	Model name	Usage	Appearance								
	GMV-24WL/C-T(U)										
	GMV-28WL/C-T(U)		Y-shape to other branching branching joint Outlet 1 joint or indoor unit								
Y-shape branching joint	GMV-36WL/A-T(U) GMV-36WL/C-T(U)	FQ01A/A	Inlet pipes used in the field								
Joint	GMV-48WL/A-T(U) GMV-48WL/C-T(U)		ODU Outlet 2 pipes used in the field								
	GMV-60WL/A-T(U) GMV-60WL/C-T(U)										



### 2.2 Indoor Unit

T	A	Model Name	Cooling	Capacity	Heating Capacity					
Туре	Appearance	Model Name	kW	Btu/h	kW	Btu/h				
		GMV-ND07PLS/A-T(U)	2.2	7500	2.5	8500				
Duct		GMV-ND09PLS/A-T(U)	2.8	9500	3.1	10500				
type		GMV-ND12PLS/A-T(U)	3.5	12000	4.0	13500				
indoor	The same of the sa	GMV-ND14PLS/A-T(U)	4.0	13800	4.5	15500				
unit	the commence and the second that	GMV-ND18PLS/A-T(U)	5.3	18000	5.9	20000				
		GMV-ND22PLS/A-T(U)	6.3	22000	7.1	24000				



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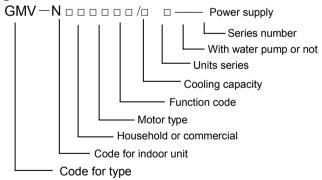
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Tuno	Annogrance	Model Name	Cooling	Capacity	Heating	Capacity
Туре	Appearance	Model Name	kW	Btu/h	kW	Btu/h
		GMV-ND07T/A-T(U)	2.2	7500	2.5	8500
		GMV-ND09T/A-T(U)	2.8	9500	3.1	10500
		GMV-ND12T/A-T(U)	3.5	12000	4.0	13500
		GMV-ND15T/A-T(U)	4.4	15000	5	17000
Four-way		GMV-ND18T/A-T(U)	5.3	18000	5.9	20000
Cassette		GMV-ND24T/A-T(U)	7.0	24000	7.9	27000
		GMV-ND30T/A-T(U)	8.8	30000	10	34000
		GMV-ND36T/A-T(U)	10.6	36000	11.7	40000
		GMV-ND42T/A-T(U)	12.3	42000	13.8	47000
		GMV-ND48T/A-T(U)	14.1	48000	15.8	54000

Туре	Appearance	Model Name	Cooling	Capacity	Heating Capacity	
		Model Nume	kW	Btu/h	kW	Btu/h
		GMV-N07G/A3A-D(U)	2.2	7500	2.5	8500
Wall		GMV-N09G/A3A-D(U)	2.8	9500	3.2	11000
Mounted	and the same of th	GMV-N12G/A3A-D(U)	3.5	12000	4.0	13500
Туре	+	GMV-N18G/A3A-D(U)	5.2	18000	5.8	20000
		GMV-N24G/A3A-D(U)	7.0	24000	7.5	25500

### 2.2.1 Nomenclature



			• .		
Code for multi VRF		Code for indoor unit	Motor type	Function code	Cooling capacity
GMV	-	N	D-DC motor Default-AC motor	R-heat pump L-cooling only X-fresh air W-dual heat sources Q-heat recovery Default-electric heating	Nominal cooling capacity/1000(Btu/ h)

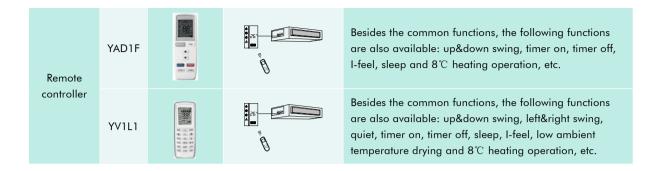
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Classification	With water pump or not	Series number	Power supply
PL-Low static pressure duct type indoor unit; P-Standard static pressure duct type indoor; PH-High static pressure duct type indoor unit; PB-Thin duct type indoor unit; T-Four-way cassette; TD-Single-way cassette; TS-Two-way cassette; C-Floor mounting unit; ZD-Floor ceiling unit; G-Wall-mounted unit	With water pump-S(All cassette indoor units are with water pump, S is not presented in the model same)	A, B, C or 1, 2, 3	Select power supply code according to power supply specification

Power supply specification	Code
220V $\sim$ ,60Hz; 208-230V $\sim$ ,60Hz; 220-240V $\sim$ ,60HZ; 208/230V $\sim$ , 60Hz	D
220V $\sim$ ,50Hz; 230V $\sim$ ,50Hz; 220-230V $\sim$ ,50Hz	E
240V $\sim$ ,50HZ	J
220-240V $\sim$ ,50Hz; 230-240V $\sim$ ,50Hz	K
208-230V $\sim$ ,60Hz and 220-240V $\sim$ ,50Hz General	T

## **3** CONTROLLER

Name	Model name	Appearance	Application	Function
Wired controller	XK99	0 0 0 5 Q Q Q Q	California of the California o	<ol> <li>Elegant appearance and adopts big LCD screen with back light;</li> <li>Ten touch buttons to avoid complicated combination buttons, which is convenient for operation;</li> <li>Optional modes: Auto, cool, dry, fan, heat mode or floor heating, 3D heat supply(heating + floor heating) mode;</li> <li>7 kinds of fan speed;</li> <li>Clock can be displayed and set; 24h preset ON or OFF is available (countdown, clock timer function);</li> <li>Dual wired controllers can be equipped. The two wired controllers can control the same indoor unit simultaneously. Or one wired controller can control several indoor units simultaneously;</li> <li>Settable functions: sleep, air, quiet(auto quiet), light, energy saving, E-heater, X-fan, memory, low ambient temperature drying, heating in absence, controllable drying and E-heater, filter cleaning reminding;</li> <li>With project parameter viewing and setting functions, which is convenient for project installation and debugging;</li> <li>Adopts dual wire power carrier communication technology, which means power supply and communication share the same two-core wire. Users can purchase the wire by themselves, flexible for project installation and wiring.</li> </ol>



### **BASIC SYSTEM CONFIGURATION**

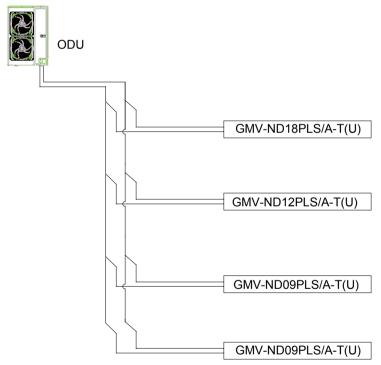


### 4.1 System legend(ex.)

Model name of outdoor unit: GMV-48WL/A-T(U)

Allowed capacity code of indoor unit: Min:24000Btu/h Max: 64800Btu/h.

Note: The total capacity code of indoor units shall be within  $50\% \sim 135\%$  of the capacity code of selected outdoor unit.



GMV-160WL/A-T Total capacity code of indoor units is 18+12+9+9=48, so the selected outdoor unit is GMV-48WL/A-T(U)or GMV-48WL/C-T(U).

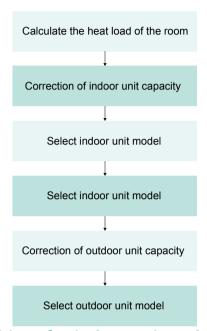
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### **EQUIPMENT SELECTION PROCEDURE**



### 5.1 Selection flow chart





### 5.2 Combination conditions for indoor unit and outdoor unit

- 1) The capacity code of indoor units = The capacity code of indoor units = total capacity code of outdoor unit  $\times$  (50%~135%).
- 2) For outdoor unit, maximum No. of connectable indoor units and total capacity code of indoor units are decided.

Model name of	Capacity code	of outdoor unit	Max. No. of indoor units
outdoor unit	kW	Btu/h	Max. INO. Of Indoor Units
GMV-24WL/C-T(U)	7.0	24000	4
GMV-28WL/C-T(U)	8.2	28000	4
GMV-36WL/A-T(U) GMV-36WL/C-T(U)	11.0	37500	7
GMV-48WL/A-T(U) GMV-48WL/C-T(U)	14.1	48000	8
GMV-60WL/A-T(U) GMV-60WL/C-T(U)	17.6	60000	10



### 5.3 Cooling/Heating capacity characteristics

- (1) Cooling capacity calculation method.
- (2) Heating capacity calculation method.

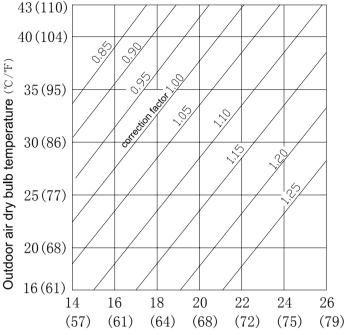
Cooling or heating capacity calculation method:

R410A outdoor unit capacity = outdoor unit capacity in rated condition  $\times$  correction factor of indoor and outdoor temperature condition  $\times$  connection pipe distance, correction factor of height difference between indoor unit and outdoor unit.

- ① If the total capacity code of indoor units is smaller than the capacity code of outdoor unit, the capacity of outdoor unit in rated condition equals to the total capacity code of indoor units;
- ② If the total capacity code of indoor units is bigger than the capacity code of outdoor unit, the capacity

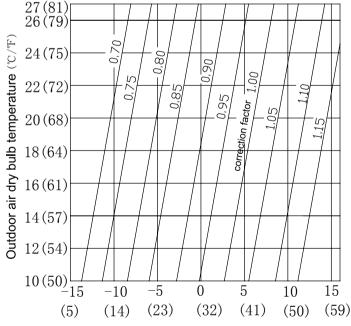
of outdoor unit in rated condition equals to its rated cooling capacity;

- 3 Correction factor of indoor and outdoor temperature condition.
- 1) Correction factor of cooling capacity



Indoor air wet bulb temperature (°C/°F)

2) Correction factor of heating capacity



Indoor air wet bulb temperature (°C/°F)

- 4 Correction factor of connection pipe distance and height difference
- Symbol instruction:

Hp: Height difference (m) between indoor unit and outdoor unit when indoor unit is lower than outdoor

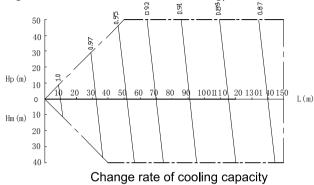
Hm: Height difference (m) between indoor unit and outdoor unit when indoor unit is higher than

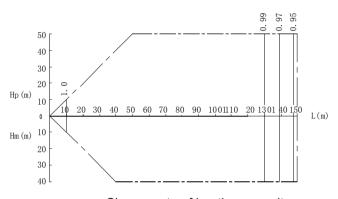
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outdoor unit:

L: Single-pass equivalent connection pipe length L

The following chart is the capacity change rate in 100% load under standard condition (thermostat is set in 16°C (61°F) in cooling and set in 30°C (86°F) in heating).





Change rate of heating capacity

### Note:

(m)	0	10	20	30	40	50	60	70	80	90	100	110	120	130	140	150
(ft)	0	33	66	98	131	164	197	230	262	295	328	361	394	427	459	492

(3) Capacity of each indoor unit=Capacity of outdoor unit × Total capacity of indoor units/Total capacity of synchronously operating indoor units.

(4) Operating temperature rang.

	Temperat	ure range
	$^{\circ}\!$	°F
Cooling	-5~48	23~118
Heating	-20~27	-4~81

### 5.4 Example of equipment selection

- (1) Overview of building model
- a. Temperature condition
- b. Outdoor temperature:  $35^{\circ}\mathbb{C}$  (95  $^{\circ}\mathbb{F}$ ) DB; Indoor temperature:  $17^{\circ}\mathbb{C}$  (81  $^{\circ}\mathbb{F}$ ) WB.
- c. Load in cooling

		Room A	Room B	Room C	Room D
Load	Kw	2.4	3.2	2.4	4.7
Load	Btu/h	8200	10900	8200	16000

(2) Selection Criteria for each floor

Pipe length: 55m; Height difference between indoor unit and outdoor unit: 25m (indoor unit is higher than outdoor unit).



- (3) Procedure and result of equipment selection
- a. Procedure of equipment selection

Introduce the equipment selection procedure step by step.

- b. Equipment selection and capacity check
- ① Selection of indoor unit.

Select suitable indoor unit according to the corrected load of indoor unit capacity. Corrected load of indoor unit capacity=Load/Corrected ratio of cooling capacity related to temperature condition. Referring to the corrected ratio chart of cooling capacity related to temperature condition, under outdoor temperature of  $35^{\circ}$ C (95 °F) DB and indoor temperature of  $17^{\circ}$ C (81 °F) WB, the corrected ratio of cooling capacity is 0.94.

Selection result is as below:

		Room A	Room B	Room C	Room D
Corrected	Kw	2.55	3.40	2.55	5.0
load of capacity	Btu/h	8720	11600	8720	17020
Unit si	ze	09	12	09	18

#### 2 Selection of outdoor unit

The total capacity code of indoor units is 48. Please select suitable outdoor unit according to the total capacity of indoor units and corrected situation. Capacity of outdoor unit=Total capacity of indoor units/(Corrected ratio of cooling capacity related to temperature condition  $\times$  Correction of connection pipe length and height difference). After calculating the capacity of outdoor unit, select suitable outdoor unit according to  $50\% \sim 135\%$  of the capacity of outdoor unit.

In the example, capacity of outdoor unit= $48/(0.94\times0.95)=54$ .

Select the outdoor unit with capacity code of 160 and nominal cooling capacity of 14.1Kw(48000Btu/h).

The capacity code ratio between indoor unit and outdoor unit is  $48/48 \times 100\% = 100\%$ , which is within  $50\% \sim 135\%$  and accords with the equipment selection standard.

3 Correction of outdoor unit capacity

Suppose the combination situation between indoor unit and outdoor unit is as below, GMV-48WL/A-T(U).

Indoor unit: GMV-ND09PLS/A-T(U) $\times$ 2, GMV-ND12PLS/A-T(U) $\times$ 1, GMV-ND18PLS/A-T(U) $\times$ 1 If the total capacity code of indoor units is bigger than the capacity code of outdoor unit, the capacity of outdoor unit in rated condition equals to its rated cooling capacity. So the capacity of outdoor unit under rated condition is 14.1Kw(48000Btu/h).

- ® Referring to the corrected ratio chart of cooling capacity related to temperature condition, under outdoor temperature of 35  $^{\circ}$ C (95  $^{\circ}$ F) DB and indoor temperature of 17  $^{\circ}$ C (81  $^{\circ}$ F) WB, the corrected ratio of cooling capacity is 0.94.
- © Referring to the corrected ratio of connection pipe of 55m (180ft) long and height difference between indoor unit and outdoor unit of 25m (82ft) (outdoor unit is lower than indoor unit), the corrected ratio is 0.95.

Capacity of outdoor unit= $48\times0.94\times0.95=12.59$ Kw (42.86Btu/h)

6 Correction of indoor unit capacity

Capacity of each indoor unit=Capacity of outdoor unit  $\times$  Total capacity of indoor units/Total capacity of synchronously operating indoor units.

GMV-ND09PLS/A-T(U):  $48 \times 9/48 = 9kBtu/h$ GMV-ND12PLS/A-T(U):  $48 \times 12/48 = 12kBtu/h$ GMV-ND18PLS/A-T(U):  $48 \times 18/48 = 18kBtu/h$ 

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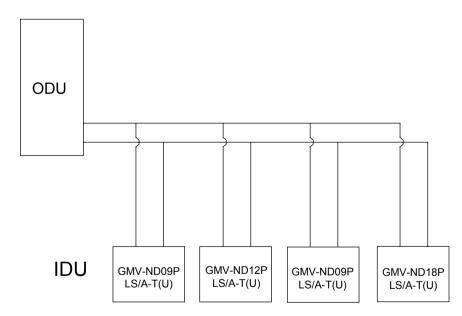
### The result is as below:

	Air condit	ioning load		Equipment selection					
		Indoor air conditioning load	Indoor uni	t Outdoor unit		it			
Floor		Cooling	Model	Capacity (Btu/h)	Model	Capacity(Btu/h)			
		(Btu/h)		Cooling		Cooling			
	Α	8200	GMV-ND09PLS/A-T(U)	9500					
1	В	10900	GMV-ND12PLS/A-T(U)	12000	GMV-48WL/A-T(U)or GMV-	40000			
C D	С	8200	GMV-ND09PLS/A-T(U)	9500	48WL/C-T(U)	48000			
	D	16000	GMV-ND18PLS/A-T(U)	18000					

Floor		Equi	oing disto valent ngth	H€	eight erence	Pipe corr		·	acity check of	after correction
FIOOI	No.	m	Ft	m	Ft	temp. co	Btu/h	kW	Btu/h	Judgment
	Α						2.2,	2.55	8720	
1	В	0.5	200	25 ( ODU is lower than	82m(ODU is	10.54	40040	3.40	11600	The selection should accord
1	С	85	280		IOWER INCH	12.50	12.56 42860	2.55	8720	with the standard
	D			150 /	.20)			5.00	17020	iiio sidiladia

### c.Schematic diagram

Explain the location of units in each room and connection way of indoor unit and outdoor unit with single-line chart.





### REFRIGERANT PIPING DESIGN



### 6.1 Warning on refrigerant leakage

(1) Introduction of leakage detection method

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Procedures of leakage detection. Before ex-factory, the cut-off valves of gap pipe and liquid pipe of outdoor unit are closed. Please confirm it before installation. Before testing, apply some suitable lubricant on the joint of cap and pipe. Use two wrenches when fixing the cap.Connecting outdoor pipeline for testing is not allowed during leakage detection. The testing pressure of R410A system is 4.15MPa (for R22 system, it is 3.0Mpg). The medium of airproof test must be dry nitrogen. Increase the pressure slowly in three steps:

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Step one: Slowly increase pressure to 0.5MPa and maintain pressure for 5min. Big leakage may be found during leakage detection;

Step two: Slowly increase pressure to 1.5MPa and maintain pressure for 5min. Small leakage may be found during airproof test;

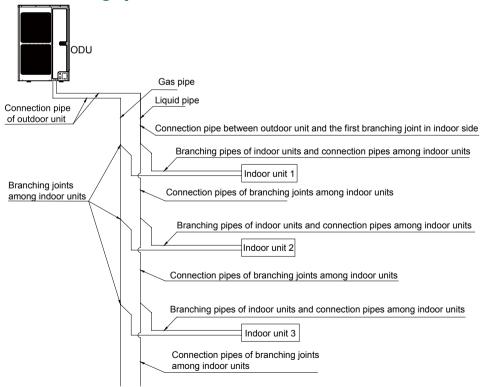
Step three: For R410A system, slowly increase pressure to 4.15MPa(for R22 system, it is 3.0Mpa) and maintain pressure for 5min. Tiny leakage may be found during strength test. Increase pressure to testing pressure and maintain pressure for 24h. Check if the pressure decreases. The test is passed if pressure doesn't decrease.

(2) Introduction of handling method of leakage

Firstly, discharge the refrigerant and then charge nitrogen for leakage welding. The nitrogen charging way is the same as that in airproof test. Blow away the impurities and clean the pipeline after finishing welding. Finally, rearrange airproof test for leakage detection until there is no leakage.

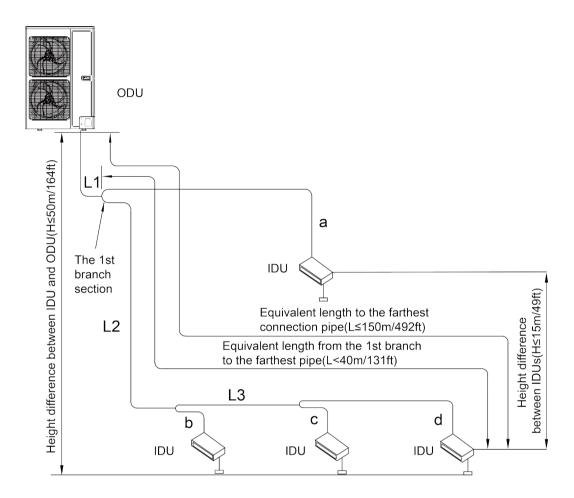


### 6.2 Free branching system



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### 6.3 Allowable length/height difference of refrigerant piping



Each Y-type branchequals to 0.5m(1-5/8ft )and each branch head errequals to 1.0m(3-1/4ft).

**NOTICE!** The equivalent length of one Y shape branching joint is 0.5m(1-5/8ft).

			Allowab	le value	Distance		
			М	Ft	Piping section		
Total extension of pipe (Liquid pipe, real length)				820	L1+L2+L3+a+b++c+d		
	Farthest piping length	Real length	100	328	11.10.10.4		
Pipe	rarmest piping length	Equivalent length	120	394	L1+L2+L3+d		
length	Equivalent length of farthest pipi	ng from 1st branching	40	131	L2+L3+d		
	Height between indoor and	Upper outdoor unit	30	98			
Height	outdoor units	Lower outdoor unit	30	98			
difference	Height between indoor units	Upper outdoor unit	10	33			
	Height between indoor units	Lower outdoor unit	10	33			





### 6.4 Selection of refrigerant piping

(1) Size of main pipe

	Pipe dimension						
Model	Gas	pipe	e Liquid				
	mm	inch	mm	inch			
GMV-24WL/C-T(U)	Ø15.9	5/8	Ø9.52	3/8			
GMV-28WL/C-T(U)	Ø15.9	5/8	Ø9.52	3/8			
GMV-36WL/A-T(U) GMV-36WL/C-T(U)	Ø15.9	5/8	Ø9.52	3/8			
GMV-48WL/A-T(U) GMV-48WL/C-T(U)	Ø15.9	5/8	Ø9.52	3/8			
GMV-60WL/A-T(U) GMV-60WL/C-T(U)	Ø19.05	3/4	Ø9.52	3/8			

### (2) Pipe size between branching joints

Total capacity of downstream indoor units C (Btu/h)	Gas	pipe	Liquid pipe		
foldi capacity of downstream indoor offits C (Bio/fi)	mm	inch	mm	inch	
C ≤ 19000	Ø12.7	1/2	Ø6.35	1/4	
19000 < C ≤ 48500	Ø15.9	5/8	Ø9.52	3/8	
48500 < C ≤ 75000	Ø19.05	3/4	Ø9.52	3/8	

### (3) Piping of indoor unit

Rated capacity of IDU C	Gas	pipe	Liquid pipe		
(Btu/h)	mm	inch	mm	inch	
C ≤ 9600	Ø9.52	3/8	Ø6.35	1/4	
9600 < C ≤ 17000	Ø12.7	1/2	Ø6.35	1/4	
17000 < C ≤ 48000	Ø15.9	5/8	Ø9.52	3/8	
48000 < C ≤ 55000	Ø19.05	3/4	Ø9.52	3/8	
55000 < C ≤ 96000	Ø22.2	7/8	9.52	3/8	

### (4) Selection for branching section

R410A Refrigerant system	Total capacity of downstream indoor units C (Btu/h)	Model
	C ≤ 68200	FQ01A/A
	68200 ≤ C ≤ 102400	FQ01B/A
Y type branch	102400 ≤ C ≤ 238800	FQ02/A
	238800 ≤ C ≤ 460600	FQ03/A
	460600 ≤ C	FQ04/A



### 6.5 Charging requirement with additional refrigerant

### (1) Refrigerant in the system when shipped from the factory

( )	,	' '		· · · · · · · · · · · · · · · · · · ·		
Model		GMV-24WL/	GMV-28WL	/ GMV-36WL/	GMV-48WL/	GMV-60WL/
		C-T(U)	C-T(U)	A-T(U)	A-T(U)	A-T(U)
Refrigerant Qty	kg	2.4	2.4	5.0	5.0	6.5
Reingerani Qiy	oz	84.7	84.7	176	176	229

Model			GMV-36WL/C-T(U) GMV-48WL/C-T(U		GMV-60WL/C-T(U)
	Deficiency Obs	kg	3.3	3.3	4.6
	Refrigerant Qty	oz	116	116	162

### (2) GMV-36WL/A-T(U)、GMV-48WL/A-T(U)、GMV-60WL/A-T(U)

Quantity of additional refrigerant  $=\sum$ Length of liquid pipe  $\times$  quantity of additional refrigerant per meter Note: If the total length of liquid pipe is within 20m, no additional refrigerant is needed.

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GMV-24WL/C-T(U), GMV-28WL/C-T(U), GMV-36WL/C-T(U), GMV-48WL/C-T(U), GMV-60WL/C-T(U): Quantity of additional refrigerant  $= \Sigma$  length of liquid pipe  $\times$  quantity of additional refrigerant per meter+ (quantity of indoor unit -2)  $\times$ 0.3

#### Note:

- ① The refrigerant amount inside the system before ex-factory doesn't include the required additional refrigerant charge amount inside the pipeline system of indoor units and the pipeline system connecting indoor unit and outdoor unit.
- ② For the length of connection pipe in field, the required additional refrigerant charge amount shall be confirmed according to liquid pipe size in field and its length.
- 3 Record additional refrigerant charge amount for future reference.

When the compressor is not working after ensuring there is no leakage, charge the required additional refrigerant amount to the unit from the valve of liquid pipe of outdoor unit. When the pipe pressure increases and the additional refrigerant can't be charged to the required amount quickly, please set the unit in cooling operation status and charge refrigerant from the low pressure maintenance port of outdoor unit.

## **7** WIRING DESIGN



### 7.1 General wiring principle

- (1) All electrical work shall be done by professionals according to national and local laws and regulations.
- (2) The unit must be grounded reliably according to the related requirement of GB 50169.
- (3) Connect wire according to the wiring diagram stuck on the unit.



### 7.2 Electrical wiring design

- (1) Wiring drawing
- (2) Selection of power supply cord and fuse of units

Model	Power supply	Max Fuse Size/ Fusible Max. (A)	Max Ckt, Bkr Size/ Disjoncteur Max. (A)	Min. Circuit Ampacity
GMV-24WL/C-T(U)	208/230V~ 60Hz	25	25	21
GMV-28WL/C-T(U)	208/230V~ 60Hz	30	30	21
GMV-36WL/A-T(U)	208/230V~ 60Hz	35	35	31
GMV-48WL/A-T(U)	208/230V~ 60Hz	45	45	34
GMV-60WL/A-T(U)	208/230V~ 60Hz	60	60	39.8
GMV-36WL/C-T(U)	208/230V~ 60Hz	35	35	28.5
GMV-48WL/C-T(U)	208/230V~ 60Hz	40	40	33
GMV-60WL/C-T(U)	208/230V∼ 60Hz	40	40	34.5

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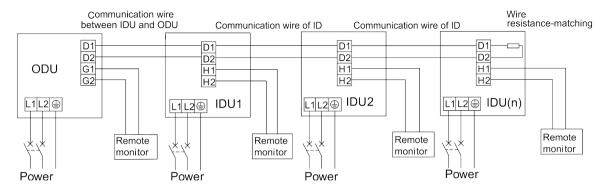
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### 7.3 Wiring diagram of units





### 7.4 Parameters

Outdoor unit

		GMV-							
Model		24WL/	28WL/	36WL/	48WL/	60WL/	36WL/	48WL/	60WL/
		C-T(U)	C-T(U)	A-T(U)	A-T(U)	A-T(U)	C-T(U)	C-T(U)	C-T(U)
MCA	Α	21	21	31	34	39.8	28.5	33	34.5
МОР	Α	25	30	35	45	60	35	40	40

## **8** ACCESSORIES

### (1) Outdoor unit

(1) Oblacer erin			
Model name	Standard	Option	Provide for oneself
GMV-24WL/C-T(U)	$\checkmark$		
GMV-28WL/C-T(U)	$\checkmark$		
GMV-36WL/A-T(U)	$\checkmark$		
GMV-48WL/A-T(U)	$\checkmark$		
GMV-60WL/A-T(U)	$\checkmark$		
GMV-36WL/C-T(U)	$\checkmark$		
GMV-48WL/C-T(U)	$\checkmark$		
GMV-60WL/C-T(U)	$\sqrt{}$		
FQ01A/A Y shape branching joint		√	
Condensate pipe			$\checkmark$
Power cord			$\checkmark$
Filter		$\checkmark$	
Oil return elbow		$\checkmark$	
Signal wires among units	$\sqrt{}$		

### (2) Controller

Model name	Standard	Option	Provide for oneself
Wired controller XK62	$\checkmark$		
Central controller CE53-24/F(C)		$\checkmark$	

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### 9

### **TECHNICAL SPECIFICATIONS**

Outdoor unit

Outdoor unit							
I	Model		GMV-24WL/ C-T(U)	GMV-28WL/ C-T(U)	GMV-36WL /A-T(U)	GMV-48WL /A-T(U)	GMV-60WL /A-T(U)
0 11		kW	7	8.2	11	14.1	17.6
Cooling capacity		Btu/h	24000	28000	37500	48000	60000
	.,	kW	8.2	8.8	12.3	15.8	19.3
Heating capacity		Btu/h	28000	30000	42000	54000	66000
Circulation ai	r valuma	m³/h	3900	3900	6000	6300	7800
Circulating ai	r volume	CFM	2295	2295	3532	3708	4601
Noise	;	dB(A)	57	57	55	56	63
Refrigerant	charge	Kg	2.4	2.4	5	5	6.5
volum	е	oz	84.7	84.7	176	176	229
Powe	er supply			<u>:</u>	208/230V $\sim$ 60Hz	Z	
Rated power	Cooling	kW	2.0	2.7	3.3	4.5	6.1
input	Heating	kW	2.4	2.6	3.7	4.4	5.5
	nit Dimensions		980×360×790		900×340×1345		940×320 ×1430
(WxDxł	¬)	inch	38 6/19×14 3/16×31 2/16		35 3/7×13 2/5×53		37×12 3 /5×56 2/7
5	5	mm	1097×477×937		998×458×1500		1033×433×1580
Dimensions (	WxDxH)	inch	43 3/16×18 12	43 3/16×18 12/16×36 14/16		39 2/7×18×59	
Cor	npressor		QXFS-D2	5Zx090H	QXAS-F428zX050A		LNB53FCFMC
Water-	proof level		IPX4	IPX4	IPX4	IPX4	IPX4
Suital	ble climite		T1	T1	T1	T1	T1
	Gas	mm	Ф 15.9	Ф 15.9	Ф 15.9	Ф 15.9	Ф 19.05
	Ous	inch	5/8	5/8	5/8	5/8	3/4
Connection	Liquid	mm	Φ9.52	Φ9.52	Φ9.52	Ф9.52	Ф9.52
pipe	Liquid	inch	3/8	3/8	3/8	3/8	3/8
	Conne Meth		Bell mouth connection	Bell mouth connection	Bell mouth connection	Bell mouth connection	Bell mouth connection
Net weig	abt	kg	80	80	110	110	124
Thei weig	gill	oz	2822	2822	3880	3880	4375



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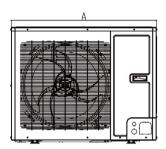
ı	Model		GMV-36WL/C-T(U)	GMV-48WL/C-T(U)	GMV-60WL/C-T(U)
C II		kW	11	14.1	17.6
Cooling co	ipacity	Btu/h	37500	48000	60000
		kW	12.3	15.8	18.7
Heating capacity		Btu/h	42000	54000	64000
		m3/h	6000	6300	7800
Circulating ai	r volume	CFM	3531	3708	4590
Noise	Э	dB(A)	55	55	63
Refrigerant	charge	kg	3.3	3.3	4.6
volum	ie	oz	116.4	116.4	162.3
Pow	er supply			208/230V $\sim$ 60Hz	
Rated	Cooling	kW	3.2	4.2	5.5
power input	Heating	kW	3.2 4.6		5.2
Unit Dime		mm	900×34	940×320×1430	
(WxDx	н)	inch	35_3/8×1	37×12_9/16×56_1/4	
Dimensions (	(WxDxH)	mm	998×45	1038×438×1580	
		inch	39_1/42	39_1/4×18×59	
Сог	mpressor		QXFS-F42	28zX450E	LNB53FCFMC
Water	-proof level		IPX4	IPX4	IPX4
Suita	ble climite		T1	T1	T1
	Gas	mm	Ф 15.9	Ф15.9	Ф 19.05
		inch	5/8	5/8	3/4
Connection	Liquid	mm	Ф9.52	Φ9.52	Φ9.52
pipe	, ,	inch	3/8	3/8	3/8
	Conne Meth		Bell mouth connection	Bell mouth connection	Bell mouth connection
Net wei	aht	Kg	111.5	111.5	124
Net weight		oz	3933	3933	4375

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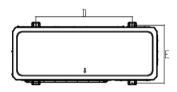
## **10** DIMENSIONAL DRAWINGS

(1) Outdoor unit

♦ Include the required dimension of installation space of main unit and single unit.

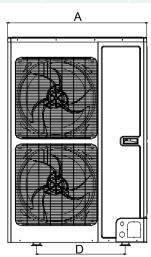


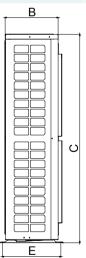




Unit:mm(inch)

Model	Α	В	С	D	E
GMV-24WL/C-T(U) GMV-28WL/C-T(U)	980(38-6/19)	360(14-3/16)	790(31-2/16)	650(25-3/5)	395(15-5/9)





Unit:mm(inch)

Model	Α	В	С	D	Е
GMV-36WL/A-T(U)	900	340	1345	572	378
GMV-48WL/A-T(U)	(35-3/8)	(13-3/8)	(53)	(22-1/2)	(15)
GMV-60WL/A-T(U)	940	320	1430	632	350
	(37)	(12 3/5)	(56 2/7)	(24 7/8)	(14 7/8)
GMV-36WL/C-T(U)	900	340	1345	572	378
GMV-48WL/C-T(U)	(35-3/8)	(13-3/8)	(53)	(22-1/2)	(15)
GMV-60WL/C-T(U)	940	320	1430	632	350
	(37)	(12-9/16)	(56-1/4)	(24-7/8)	(14-7/8)

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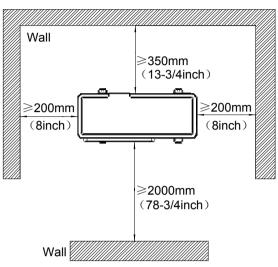
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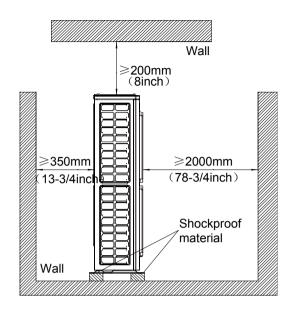
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#### Installation dimension:





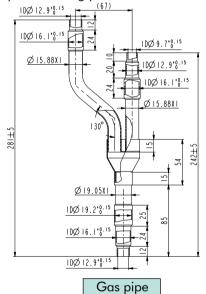
Wall

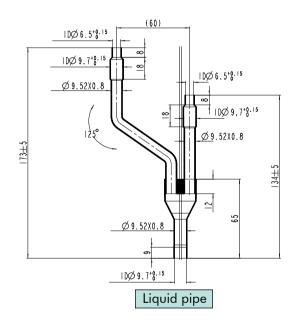
Insulation material of vibration

(2) ranching join

Length of each kind of Y-shape branching joint and the dimension of connection pipe port.

Y-shape branching joint: FQ01A/A





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